



APPENDIX D

IMPLANT

- NOTES:
1. MATERIAL: 316L PER ASTM F136
 2. PART TO BE FREE OF BURRS AND SHARP EDGES
 3. TUMBLE / POLISH OUT MACHING LINES, SATIN BLAST ALL OVER

REVISION A: 03/30/94
IMPLANT NOTATION ADDED ABOVE TITLE BLOCK
REVISION B: 04/26/94
0.830 W/S 0.438 (REF HOLE "A" SHIFTED)
SLOT EXTENDED THRU BOTH SIDES
VISUAL REPRESENTATION OF HOLES UPDATED TO REFLECT
LATEST CONFIGURATION

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TOLERANCES (EXCEPT AS NOTED)		ACUMED	
DECIMAL:		DRAWN BY:	HRD1115B
.XX = ± 0.015		DATE:	04/26/94
.XXX = ± 0.005		SCALE:	1 : 1
ANGULAR: ± 0.5°		PART #:	HR-1115
BREAKS: 0.020		REVISION:	B
MATERIAL: SEE NOTES		DESCRIPTION:	11mm X 150mm HUMERUS ROD PARTING / SLOTTING PRINT
HEAT TREAT: NONE			
FINISH: SEE NOTES			